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Boring is one of the most  
basic lathe operations next  
to turning and drilling.  
Lathe boring usually  
requires that the workpiece  
be held in the chuck and

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rotated. As the workpiece is rotated, a boring bar with an insert attached to the tip of the bar is fed into an existing hole. When the cutting tool engages the workpiece, a chip is formed.

~~Boring (manufacturing) —~~

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Usually the term "turning"  
is reserved for the  
generation of external  
surfaces by this cutting

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action, whereas this same essential cutting action when applied to internal surfaces is called "boring". Thus the phrase "turning and boring" categorizes the larger family of processes known as lathing. The cutting of faces on the workpiece, whether with a turning or boring tool, is called "facing", and may be lumped into either category as a subset. Turning can be done manually, in a traditional form

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